



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G03031-3G-2

Job Sheet 200883



Part No: RBW6705G03031-3G-2

Job Qty: 6 pcs

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03031-3G Rev A IPP Rev. A 19.09.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	6 pcs	11/4/19	11/4/19	1.00	1.50	SL-154 - 1		19/10/23
120	QC 2	6 pcs	11/4/19	11/4/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		19/10/23
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S225789



Part: RBW6705G03031 - 00

Job No: 200883

Serial No/Batch: S225789

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 10/23/19

Plex 9/18/19 1:01 PM Dart.lajeunesse.marie

130 QC 8	6 pcs	11/4/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
140 Packaging 3-1 - Stock - B4B	6 pcs	11/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

U/S 19/10/24

DAS
23
9-89DAS
28
9-89

9/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	11/4/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-35

Part Op 110 - MORI SL-154 LATHE - 1-Machine as per folio FB695 FOLIO REV: AA DWG REV: L 2-

Descriptions: Deburr

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

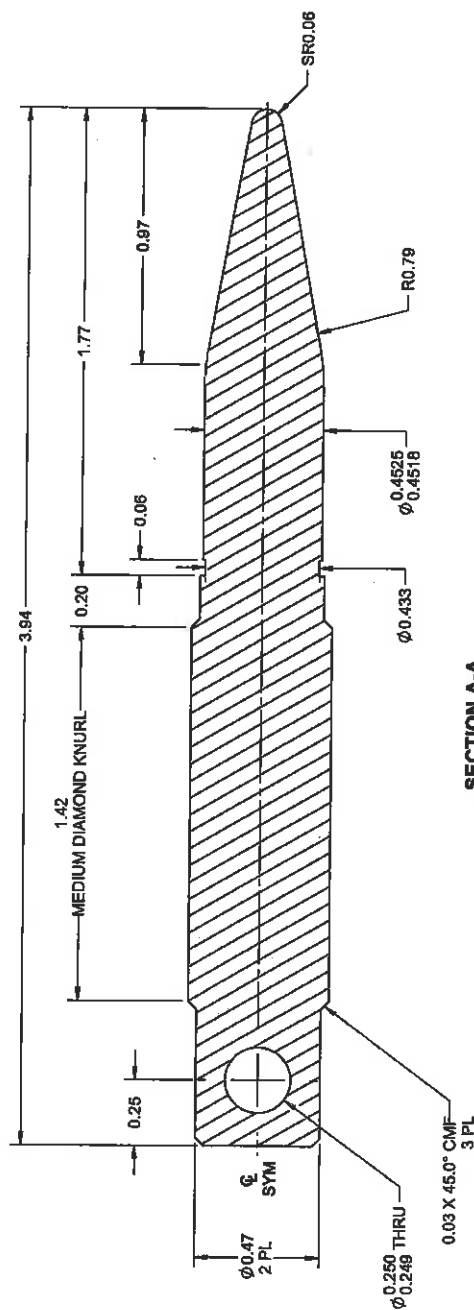
OCT 25 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R0.625	Bronze C63000 Round Bar 0.625"	2.0400 ft (.34 ea)	110-SL-154 - 1	5046125 5 221544

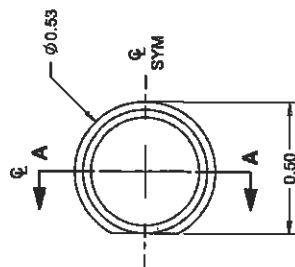
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	MT-BRONZE-C63000-R0.625	2	3	0

Part Specifications	
Specifications could not be found.	

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SECTION A-A



RBW6705G03031-3G-2 PIN

NOTES:

- 1) MATERIAL: BRONZE C83000
2) MATERIAL TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: $XX = \pm 0.1"$ / $\pm 1"$
 $XXX = \pm 0.01"$ / $\pm 0.5"$
 $XXXX = \pm 0.005"$ / $\pm 0.1"$
 $XXXXX = 0.0005"$ / $\pm 0.05"$
PARALLELISM, CONCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BARRS
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RWB070690301-3G", AS SHOWN

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED

KPT
KPT
JMH
JFC

DATE 2019-09-13

WFL

TOOL PART #
RBW6705G03031-3G

TITLE
MIR BLOCK SIMULATION TOOL

SCALE
NTS

REV. C
SHEET 3 OF 3

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐		Contamination ☐		Power Loss/Surge ☐	
Manufacturing Process ☐		Misaligned/off center ☐		Folio/Program ☐	
Equip/Tooling ☐		BOM/Route ☐		Grain Direction ☐	
Handling/Presservation ☐		Broken/Damage/Defect ☐		Weld ☐	
Material ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐	
Product Improvement ☐		Drill Holes ☐		Out of Sequence ☐	
Process Improvement ☐		Fit/Function ☐		Off-set/Set-up ☐	
Human Factors ☐		Other/Details: _____		Positioned Wrong ☐	
				Outside Tolerance ☐	
				Drawing ☐	
				Finish ☐	
				Part Lost/Missing ☐	
				Misread ☐	

